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# **DM 3110**

## **Instruction set of serial interface**

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### **Description**

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**ERMA**  
Electronic GmbH

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## 1. General

The digital instrument DM 3110 can be equipped with a isolated, bidirectional interface. The digital instrument is available with the RS 485 interface, the RS 232 interface and the current-Loop-interface (TTY). The connection of the interfaces is specified in the manual of the DM 3110.

## 2. Transmission protocol

The structure of the transmission protocol is conforming to DIN ISO 1745.

The transmitted character sequence consist of the transmission control bits, the command bits an the optional data bits.

The instrument DM 3110 returns an answer to each command. A host has to wait for this answer and evaluate it.

### Transmission parameters

baud rate : 300, 1200, 2400, 4800, 9600, 19200  
parity : no  
data bits : 8  
stop bits : 1

### Transmission format:

|     |   |   |     |   |   |   |      |     |     |
|-----|---|---|-----|---|---|---|------|-----|-----|
| SOH | D | D | STX | C | C | C | X..X | ETX | BCC |
|-----|---|---|-----|---|---|---|------|-----|-----|

### Significance of the sign:

|                |  |
|----------------|--|
| SOH (ASCII 01) | : start of heading                       |
| D              | : adress (decimal) of the instrument     |
| STX (ASCII 02) | : start of text                          |
| C              | : command signal sequence                |
| X              | : optional datas                         |
| ETX (ASCII 03) | : end of text                            |
| BCC            | : control byte                           |
| ACK (ASCII 06) | : positive acknowledge from the receiver |
| NAK (ASCII 21) | : negative acknowledge from the receiver |

### Generation of the control byte:

Carry out an exclusive-OR operation (XOR) for all bytes between STX (exclusive) and ETX (inclusive). The generated byte can be used direct as the control byte, if the value is higher as 32. If the value of the control byte is lower than 32, 32 has to be added to the value.

## 2. Transmission protocol

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### Possible message formats

Return of datas:

|     |      |     |     |
|-----|------|-----|-----|
| STX | X..X | ETX | BCC |
|-----|------|-----|-----|

Positive acknowledge:

|     |
|-----|
| ACK |
|-----|

Negative acknowledge (Errors):

|     |
|-----|
| NAK |
|-----|

### Reasons of a negative acknowledge (Errors):

- command is unknown
- data are wrong (to short or to long)
- data contains wrong signs
- data lies out of the value range
- wrong control byte

### 3. General commands

#### 3.1. Read the ENCODER-, MIDDLE-, MIN- and MAX-Value

Read the ENCODER-Value

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | M | S | W | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Read the AVERAGE-Value

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | M | T | W | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Read the MIN-Value

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | M | I | N | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Read the MAX-Value

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | M | A | X | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110 to the all commands

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | V | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

V sign positive: ‘‘ (ASCII 20h)

negative: ‘-’ (ASCII 2Dh)

X ENCODER-, AVERAGE-, MIN- or MAX-Value

#### 3.2. Main reset

Carry out the main reset

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | R | S | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

#### 3.3. Type designation

Read the type designation

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | E | R | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|---|---|-----|-----|
| STX | D | M | 3 | 1 | 1 | 0 | X | Y | ETX | BCC |
|-----|---|---|---|---|---|---|---|---|-----|-----|

DM 3110 type designation

X X = 0 => no option

X = 1 => with option analog output

Y = 0 => no interface

### 3. General commands

---

Y = 1 => with option RS 485-Interface  
Y = 2 => with option RS 232-Interface  
Y = 3 => with option Current-Loop-, TTY-Interface

#### 3.4. Software version

Read the software version

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | V | E | R | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

X 000 to 099 => software version of the instrument

#### 3.5. Serial number

Read the serial number

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | S | R | N | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | 0 | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

X serial number of production

#### 3.6. Date of production

Read the date of production

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | D | A | T | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | 0 | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

X date of production

## 4. Commands of configuration level (P-00)

---

### 4. Commands of configuration level (P-00)

#### 4.1. Set the measuring range

Read the measuring range

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | E | N | M | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the measuring range

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | E | N | M | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X Number of the measuring range  
valid values 000 to 012

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Measuring range = 6 (thermocouple type K)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | E | N | M | 0 | 0 | 6 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

#### 4.2. User Calibration

Read the signal value for minimal display value

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | U | M | A | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | V | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

V sign positiv: `` (ASCII 20h)  
negativ: ``- (ASCII 2Dh)

X signal value

Set the signal value for minimal display value

|     |   |   |     |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | U | M | A | V | X | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|-----|-----|

V sign positiv: `` (ASCII 20h)  
negativ: ``- (ASCII 2Dh)

X Value of display range  
Valid Value -10000 to +10000 mV (0-00 = 0)  
-20000 to + 20000 µV (0-00 = 1)  
4000 to + 20000 µV (0-00 = 2)

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

#### 4. Commands of configuration level (P-00)

---

Example: Signal value for minimal display value = -2500

|     |   |   |     |   |   |   |   |   |   |   |   |   |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|
| SOH | D | D | STX | U | M | A | - | 0 | 2 | 5 | 0 | 0 | ETX |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|

**Read the display value for minimal signal value**

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | U | K | A | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| SOH | V | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

V sign positiv: `` (ASCII 20h)  
negativ: ``-` (ASCII 2Dh)

X Display value

**Set the display value for minimal signal value**

|     |   |   |     |   |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | U | K | A | V | X | X | X | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|---|-----|-----|

V sign positiv: `` (ASCII 20h)  
negativ: ``-` (ASCII D2h)

X Value of display range  
Valid Values -99999 to +99999

Answer of DM 3110

ACK

Example: Display value for minimal signal value = -5000

|     |   |   |     |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | U | K | A | - | 0 | 5 | 0 | 0 | 0 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|

**Read the signal value for maximal display value**

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | U | M | E | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | V | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

V sign positiv: `` (ASCII 20h)  
negativ: ``-` (ASCII 2Dh)

X signalvalue

**Set the signal value for maximal display value**

|     |   |   |     |   |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | U | M | E | V | X | X | X | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|---|-----|-----|

V sign positiv: `` (ASCII 20h)  
negativ: ``-` (ASCII 2Dh)

X Value of display range

#### 4. Commands of configuration level (P-00)

Valid Values -10000 to +10000 mV (0-00 = 0)  
-20000 to +20000  $\mu$ V (0-00 = 1)  
4000 to +20000  $\mu$ V (0-00 = 2)

## Answer of DM 3110

---

ACK

Example: Signal value for maximal display value = 2500

|            |   |   |     |          |          |          |  |   |   |   |   |   |            |            |
|------------|---|---|-----|----------|----------|----------|--|---|---|---|---|---|------------|------------|
| <i>SOH</i> | D | D | STX | <b>U</b> | <b>M</b> | <b>E</b> |  | 0 | 2 | 5 | 0 | 0 | <i>ETX</i> | <i>BCC</i> |
|------------|---|---|-----|----------|----------|----------|--|---|---|---|---|---|------------|------------|

**Read the display value for maximal signal value**

**SOH**   **D**   **D**   **STX**   **U**   **K**   **E**   **ETX**   **BCC**

## Answer of DM 3110

*SOH*   *V*   *X*   *X*   *X*   *X*   *X*   *ETX*   *BCC*

|   |      |  |
|---|------|--|
| V | sign | positiv: `` (ASCII 20h)<br>neqativ: ` -` (ASCII 2Dh) |
|---|------|--|

X signal value

**Set the display value for maximal signal value**

**SOH D D STX U K E V X X X X X X ETX BCC**

V sign positiv: `` (ASCII 20h)  
negativ: -` (ASCII 2Dh)

X value of display value  
valid value -99999 to +99999

## Answer of DM 3110

ACK

Example: Display value for maximal signa lvalue = 5000

|     |   |   |     |   |   |   |  |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|--|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | U | K | E |  | 0 | 5 | 0 | 0 | 0 | ETX | BCC |
|-----|---|---|-----|---|---|---|--|---|---|---|---|---|-----|-----|

### 4.3. **Decimal points**

Read the number of decimal points

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | A | N | K | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the number of decimal points

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | A | N | K | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X                  Number of decimal points  
valid values        000 to 004

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Number of decimal points = 2

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | A | N | K | 0 | 0 | 2 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

### 4.4. **Averaging process**

Read the number of average cyclus

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | M | W | Z | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the number of average cycle

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | M | W | Z | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X                  Number of average cycle  
valid values        001 or 255

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

#### **4.5. Data source of the display**

Read the settings of data source for the display

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | A | N | D | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

**Set the number of data source**

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | A | N | D | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X                    number of the data source of the display  
valid values        000 or 004

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Data source for display = 0 (measuring value)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | A | N | D | 0 | 0 | 0 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

#### **4.6. Data source for MAX-, MIN- and Holdvalue**

Read the data source for MAX-, MIN- and Holdvalue

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | D | M | M | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

**Set the data source for MAX-, MIN- and Holdvalue**

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | D | M | M | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X                    number of data source for MAX-, MIN- and Holdvalue  
valid values        000 or 001

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Data source for MAX-, MIN- and Holdvalue = 1 (average value)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | D | M | M | 0 | 0 | 1 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

## **4.7. Setting of Digit 1**

**Read the settings of Digit 1**

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | A | N | C | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

**Set the settings of Digit 1**

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | A | N | C | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X setting of Digit 1  
valid values 000 to 003

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Setting of Digit 1 = 2 (the last digit displays values in steps of five)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | A | N | C | 0 | 0 | 2 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

## **4.8. Reset time of the MIN- and Max-Memory**

**Read the settings of the reset time for MIN- and MAX-Memory**

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | Z | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

**Set the reset time for MIN- and MAX-Memory**

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | Z | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X reset time in seconds  
valid values 000 to 100

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Reset time for MIN- and MAX-Memory = 10 (10 seconds)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | Z | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

## 4.9. Function of digital input 1

Read the settings for the digital user input 1

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | F | D | 1 | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the function for the digital input 1

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | F | D | 1 | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X number for the function of the digital user input 1  
valid values 000 to 010

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Fuction of the digital input 1 = 6 (display test)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | F | D | 1 | 0 | 0 | 6 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

## 4.10. Function of digital input 2

Read the setting for the digital user input 2

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | F | D | 2 | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the function for the digital input 2

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | F | D | 2 | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X setting number of the function for the digital user input 2  
valid values 000 to 010

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Function of the digital input 2 = 2 (Taring)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | F | D | 2 | 0 | 0 | 2 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

#### **4.11. Function of push button '\*'**

Read the setting for the push button

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | F | T | * | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

#### **Set the function of the push button \***

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | F | T | * | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X            setting number of function for push button \*  
valid values        000 to 005

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Function of push button \* = 1 (Reset the MIN/MAX-memory )

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | F | T | * | 0 | 0 | 1 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

#### **4.12. Function of push button '-'**

Read the function for the push button

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | F | T | - | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

#### **Set the function of push button ↓**

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | F | T | - | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X            setting number of function for push button ↓  
valid values        000 to 007

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Function of push button ↓ = 3 (display the MAX value)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | F | T | - | 0 | 0 | 3 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

#### **4.13. Function of push button ‘+’**

**Read the setting of push button** 

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | F | T | + | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

**Set the function of push button** 

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | F | T | + | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X setting number of function for push button   
valid values 000 to 007

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Function of push button  = 4 (display the MIN value)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | F | T | + | 0 | 0 | 4 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

#### **4.14. Reference junction mode**

**Read the setting of reference junction mode**

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | V | G | M | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

**Set the reference junction mode**

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | V | G | M | 0 | 0 | 2 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X number of reference junction mode  
valid values 000 to 003

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Reference junction mode = 2 (Thermoelectric element without Reference junction mode)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | V | G | M | 0 | 0 | 2 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

#### **4.15. Constant reference junction**

Read the setting of constant reference junction

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | V | G | K | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the function of constant reference junction

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | V | G | K | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X number of Constant reference junction in °C  
valid values 000 to 050

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Constant reference junction = 20 (20°C)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | V | G | K | 0 | 2 | 0 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

#### **4.16. Switch between Celsius/Fahrenheit**

Read the setting of temperature unit in celsius or fahrenheit

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | T | E | H | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the function of temperature unit in Celsius or Fahrenheit

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | T | E | H | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X number of temperature unit  
valid values 000 to 001

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Temperature unit = 1 (Display infahrenheit)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | T | E | H | 0 | 0 | 1 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

## **4.17. Line resistance for Pt100 2-Conductor**

**Read the setting of line resistance**

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | L | W | D | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | V | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

**Set the line resistance**

|     |   |   |     |   |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | L | W | D | V | X | X | X | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|---|-----|-----|

V sign positiv: `` (ASCII 20h)

X line resistance in Ohm

valid values 00000 at 01000 (0.0 at 100.0)

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Line resistance = 500 (50.0 Ohm)

|     |   |   |     |   |   |   |  |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|--|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | L | W | D |  | 0 | 0 | 5 | 0 | 0 | ETX | BCC |
|-----|---|---|-----|---|---|---|--|---|---|---|---|---|-----|-----|

## **4.18. Access-code**

**Read the setting of access-code**

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | C | O | D | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | V | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

**Set the access-code**

|     |   |   |     |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | C | O | D | V | 0 | 0 | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|

V sign positive: `` (ASCII 20h)

X access-code

valid values 00000 to 00999

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Access-code = 123

|     |   |   |     |   |   |   |  |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|--|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | C | O | D |  | 0 | 0 | 1 | 2 | 3 | ETX | BCC |
|-----|---|---|-----|---|---|---|--|---|---|---|---|---|-----|-----|

## 5. Commands of linear level (P-01)

### 5.1. Number of linear points

Read the setting of linear points

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | L | A | Z | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the linear points

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | L | A | Z | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X              number of linear points  
valid values        002 to 010

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Number of linear points = 5

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | L | A | Z | 0 | 0 | 5 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

### 5.2. Linear points

Commands of linear points

| Name             | Command for input value | Command for output value |
|------------------|-------------------------|--------------------------|
| Linear points 1  | LE0                     | LA0                      |
| Linear points 2  | LE1                     | LA1                      |
| Linear points 3  | LE2                     | LA2                      |
| Linear points 4  | LE3                     | LA3                      |
| Linear points 5  | LE4                     | LA4                      |
| Linear points 6  | LE5                     | LA5                      |
| Linear points 7  | LE6                     | LA6                      |
| Linear points 8  | LE7                     | LA7                      |
| Linear points 9  | LE8                     | LA8                      |
| Linear points 10 | LE9                     | LA9                      |

## 5. Commands of linear level (P-01)

### Example:

## Read the input value of linear point 1

**SOH D D STX L E O ETX BCC**

## Answer of DM 3110

## **Set the number of linear point 1**

**SOH D D STX L E O V X X X X X X ETX BCC**

V sign positiv: `` (ASCII 20h)  
negativ: ``-` (ASCII 2Dh)

X Number of linear points  
valid values in range of the programmed indicating range

## Answer of DM 3110

ACK

Example: Input value of linear point = 5000

|            |   |   |            |   |   |   |  |   |   |   |   |   |   |            |            |
|------------|---|---|------------|---|---|---|--|---|---|---|---|---|---|------------|------------|
| <i>SOH</i> | D | D | <i>STX</i> | L | E | 0 |  | 0 | 5 | 0 | 0 | 0 | 0 | <i>ETX</i> | <i>BCC</i> |
|------------|---|---|------------|---|---|---|--|---|---|---|---|---|---|------------|------------|

### **Read the output value of linear point 1**

**SOH D D STX L A 0 ETX BCC**

## Answer of DM 3110

## Set the number of linear point 1

**SOH D D STX L A 0 V X X X X X ETX BCC**

V sign positiv: `` (ASCII 20h)  
negativ: - (ASCII 2Dh)

X Number of linear points  
valid values in range of the programmed indicating range

Answer of DM 3110

ACK

Example: Input value of linear point = 5000

|            |   |   |            |   |   |   |  |   |   |   |   |   |            |            |
|------------|---|---|------------|---|---|---|--|---|---|---|---|---|------------|------------|
| <i>SOH</i> | D | D | <i>STX</i> | L | A | 0 |  | 0 | 5 | 0 | 0 | 0 | <i>ETX</i> | <i>BCC</i> |
|------------|---|---|------------|---|---|---|--|---|---|---|---|---|------------|------------|

## 6. Commands of limit value level (P-02)

### 6.1. Commands for limit value 1

#### 6.1.1. Data source for limit value 1

Read the setting of data source for the limit value

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | D | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

#### Set the data source of analog output 1

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | D | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X number of data source for limit value 1  
valid values 000 to 005

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Data source for limit value 1 = 1 (measuring value)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | D | 0 | 0 | 1 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

#### 6.1.2. Configuration for limit value 1

Read the setting of limit value 1

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | C | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

#### Set the configuration of analog output 1

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | C | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X configuration for the limit value 1  
valid values 000 to 003

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Configuration of limit value 1 = 1

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | C | 0 | 0 | 1 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

### **6.1.3. Alarm point for limit value 1**

**Read the alarm point for limit value 1**

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | W | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | V | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

**Set the display value for minimal analog output signal 1**

|     |   |   |     |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | W | V | X | X | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|

V sign positive: ‘‘ (ASCII 20h)  
negative: ‘-’ (ASCII 2Dh)

X number of alarm point  
valid values in range of the programmed indicating range

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Alarm point for limit value 1 = 2500

|     |   |   |     |   |   |   |  |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|--|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | W |  | 0 | 2 | 5 | 0 | 0 | ETX | BCC |
|-----|---|---|-----|---|---|---|--|---|---|---|---|---|-----|-----|

### **6.1.4. Hysteresis for limit value 1**

**Read the limit value 1 for hysteresis**

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | H | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | X | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

**Set the limit value 1 for hysteresis**

|     |   |   |     |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | H | 0 | 0 | X | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|

X number of hysteresis  
valid values 000001 at 001000

Example: Hysteresis of limit values 1 = 100

|     |   |   |     |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | H | 0 | 0 | 0 | 1 | 0 | 0 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|

### **6.1.5. Release time for limit value 1**

Read the release time for limit value 1

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | F | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the release time of limit value 1

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | F | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X release time in seconds  
valid values 000 to 060

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Release time for limit value 1 = 0 (no drop-out time)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | F | 0 | 0 | 0 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

### **6.1.6. Operate delay time for limit value 1**

Read the operate delay time for limit value 1

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | S | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the release time of limit value 1

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | S | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X operate delay time in seconds  
valid values 000 to 060

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Operate delay time for limit value 1 = 12 (12 seconds)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | S | 0 | 1 | 2 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

## 6.2. Commands for data source 2

### 6.2.1. Data source for limit value 2

Read the setting of data source for the limit value

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | D | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

### Set the data source of analog output 2

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | D | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X number of data source for limit value 2  
valid values 000 to 005

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Data source for limit value 2 = 1 (measuring value)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | D | 0 | 0 | 1 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

## 6.2.2. Configuration for limit value 2

Read the setting of limit value 2

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | C | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

### Set the configuration of analog output 2

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | C | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X configuration for the limit value 2  
valid values 000 to 003

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Configuration of limit value 2 = 1

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | C | 0 | 0 | 1 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

### **6.2.3. Alarm point for limit value 2**

**Read the alarm point for limit value 2**

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | W | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | V | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

**Set the display value for minimal analog output signal 2**

|     |   |   |     |   |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | W | V | X | X | X | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|---|-----|-----|

V sign positive: ‘‘ (ASCII 20h)  
negative: ‘-’ (ASCII 2Dh)

X number of alarm point  
valid values in range of the programmed indicating range

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Alarm point for limit value 2 = -5000

|     |   |   |     |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | W | - | 0 | 5 | 0 | 0 | 0 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|

### **6.2.4. Hysteresis for limit value 2**

**Read the limit value 2 for hysteresis**

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | H | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | X | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

**Set the limit value 2 for hysteresis**

|     |   |   |     |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | H | 0 | 0 | X | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|

X number of hysteresis  
valid values 000001 at 001000

Example: Hysteresis of limit values 2 = 125

|     |   |   |     |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | H | 0 | 0 | 0 | 1 | 2 | 5 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|

### **6.2.5. Release time for limit value 2**

Read the release time for limit value 2

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | F | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the release time of limit value 2

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | F | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X release time in seconds  
valid values 000 to 060

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Release time for limit value 2 = 5 (5 seconds)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | F | 0 | 0 | 5 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

### **6.2.6. Operate delay time for limit value 2**

Read the operate delay time for limit value 2

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | S | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the release time of limit value 2

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | S | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X operate delay time in seconds  
valid values 000 to 060

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Operate delay time for limit value 2 = 22 (22 seconds)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 1 | F | 0 | 2 | 2 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

## 7. Commands of analog output level (P-03)

### 7.1. Data source for analog output

Read the address of the analog output level

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | D | A | D | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the data source of analog output

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | D | A | D | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X setting number of data source for the analog output  
valid values 000 to 004

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Data source for analog output = 2 (MAX value)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | D | A | D | 0 | 0 | 2 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

### 7.2. Configuration of analog output

Read the setting of configuration for analog output

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | D | A | C | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the configuration of analog output

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | D | A | C | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X setting number of configuration for the analog output  
valid values 000 to 003

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Configuration of analog output = 2 (0 to 20 mA)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | G | 2 | F | 0 | 0 | 2 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

### **7.3. Display value for minimal analog output signal**

Read the display value for minimal analog output signal

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | D | A | A | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | V | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

### **Set the display value for minimal analog output signal**

|     |   |   |     |   |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | D | A | A | V | X | X | X | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|---|-----|-----|

X sign positiv: `` (ASCII 20h)  
negativ: ``-` (ASCII 2Dh)  
minimal display value  
valid values in range of the programed indicating range

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Display value for minimal analog output signal = -1000

|     |   |   |     |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | D | A | A | - | 0 | 1 | 0 | 0 | 0 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|

### **7.4. Display value for maximal analog output signal**

Read the display value for the maximal analog output signal

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | D | A | E | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | V | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

### **Set the display value for the maximal analog output signal**

|     |   |   |     |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | D | A | E | V | X | X | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|

X sign positiv: `` (ASCII 20h)  
negativ: ``-` (ASCII 2Dh)  
maximal display value  
valid values in range of the programed indicating range

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Display value for maximal analog output signal = 10000

|     |   |   |     |   |   |   |  |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|--|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | D | A | E |  | 1 | 0 | 0 | 0 | 0 | ETX | BCC |
|-----|---|---|-----|---|---|---|--|---|---|---|---|---|-----|-----|

## 8. Commands of interface level (P-04)

### 8.1. Interface address

**Read the address of the serial interface**

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | A | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

**Set the address of the serial interface**

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | A | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X                   address of the serial interface  
valid values       000 to 031

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: interface address = 5

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | A | 0 | 0 | 5 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

### 8.2. Interface baud rate

**Read the setting of baud rate for the serial interface**

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | B | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

**Set the baud rate of the serial interface**

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | B | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X                   setting number of baud rate for the serial interface  
valid values       000 to 006

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: number of baudrate = 6 (19200 baud)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | B | 0 | 0 | 6 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

### **8.3. Serial interface transfer mode**

Read the transfer mode of the serial interface

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | M | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the transfer mode of the serial interface

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | M | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X Number of the transfer mode  
valid values 000 to 002

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Number of the transfer mode = 0 (PC-Mode)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | M | 0 | 0 | 0 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

### **8.4. Timer for terminal-mode with timing**

Read the transfer mode of the serial interface

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | R | T | T | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |   |   |   |     |     |
|-----|---|---|---|---|---|---|-----|-----|
| STX | V | X | X | X | X | X | ETX | BCC |
|-----|---|---|---|---|---|---|-----|-----|

Set the transfer mode of the serial interface

|     |   |   |     |   |   |   |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | T | T | V | 0 | X | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|---|---|---|-----|-----|

V sign positiv: `` (ASCII 20h)

X timer (transfer cyclus)  
valid values 00000 to 03600

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Timer (transfer cyclus) = 60 sec

|     |   |   |     |   |   |   |  |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|--|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | T | T |  | 0 | 0 | 0 | 6 | 0 | ETX | BCC |
|-----|---|---|-----|---|---|---|--|---|---|---|---|---|-----|-----|

## **8.5. Data source for terminal-mode**

Read the data source for the terminal-mode

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | D | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the data source for the terminal-mode

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | D | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X                   Data source for terminal-mode  
valid values       000 to 003

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Data source for terminal-mode = 1 (average value)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | D | 0 | 0 | 1 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

## **8.6. Handshake-controll for RS232-interface**

Read the handshake-controll

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | H | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

Set the handshake-controll

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | H | X | X | X | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

X                   handshake-controll  
valid values       000 to 001

Answer of DM 3110

|     |
|-----|
| ACK |
|-----|

Example: Handshake-controll = 1 (with handshake)

|     |   |   |     |   |   |   |   |   |   |     |     |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|
| SOH | D | D | STX | R | S | H | 0 | 0 | 1 | ETX | BCC |
|-----|---|---|-----|---|---|---|---|---|---|-----|-----|

## 9. Error message NAK

### Reasons for an error message

- command is unknown
- data lies outside the valid value range
- data are wrong (too short or too long)
- the instrument DM 3110 is in the programming mode  
(Each command is received with a *NAK*, when the instrument is in the programming mode)

### 9.1. Error word register

#### Read the error word register

|     |   |   |     |   |   |   |     |     |
|-----|---|---|-----|---|---|---|-----|-----|
| SOH | D | D | STX | E | R | R | ETX | BCC |
|-----|---|---|-----|---|---|---|-----|-----|

Answer of DM 3110

|     |   |   |   |     |     |
|-----|---|---|---|-----|-----|
| STX | X | X | X | ETX | BCC |
|-----|---|---|---|-----|-----|

#### Explanation of error word register

| Error word register | Significance                            |
|---------------------|---|
| 0                   | no error                                |
| 10                  | command unknown                         |
| 11                  | data are wrong (too short)              |
| 12                  | data are wrong (too long)               |
| 13                  | data contains wrong signs               |
| 14                  | data lies outside the valid value range |
| 15                  | wrong control byte                      |

An error word is preserved as long as the error word register is read through. After the reading the error word register is cleared.

## 10. Command overview

|     |  |
|-----|--|
| ANC | read or set the configuration for the last position                |
| AND | read or set the data source for the display                        |
| ANK | read or set the decimal points                                     |
| COD | read or set the access-code for the programming                    |
| DAA | read or set the display value for the minimum analog output signal |
| DAC | read or set the configuration of the analog output                 |
| DAD | read or set the data source for the analog output                  |
| DAE | read or set the display value for the maximum analog output signal |
| DAT | read the data of production  |
| DMM | read or set the data source for MIN-,Max- and Holdvalue            |
| ENM | read or set the measuring range                                    |
| ERR | read the error word register                                       |
| FD1 | read or set the function of the digital user input 1               |
| FD2 | read or set the function of the digital user input 2               |
| FT* | read or set the function of push button “ * ”                      |
| FT- | read or set the function of push button “ - ”                      |
| FT+ | read or set the function of push button “ + ”                      |
| GER | read the type designation  |
| GRS | carried out the main reset   |
| G1C | read or set the switching logic of alarm output 1                  |
| G1D | read or set the data source for alarm output 1                     |
| G1F | read or set the release delay time of alarm output 1               |
| G1H | read or set the hysteresis of alarm output 1                       |
| G1S | read or set the operate delay time of alarm output 1               |
| G1W | read or set the alarm point of alarm output 1                      |
| G2C | read or set the switching logic of alarm output 2                  |
| G2D | read or set the data source for alarm output 2                     |

## 10. Command overview

|           |  |
|-----------|--|
| G2F       | read or set the release delay time of alarm output 2           |
| G2H       | read or set the hysteresis of alarm output 2                   |
| G2S       | read or set the operate delay time of alarm output 2           |
| G2W       | read or set the alarm point of alarm output 2                  |
| LAZ       | read or set the linear points                                  |
| LE0...LE9 | read or set the input value of linear points 1...9             |
| LA0...LA9 | read or set the output value of linear points 1...9            |
| LWD       | read or set the conductor resistance                           |
| MAX       | read the MAX value   |
| MIN       | read the MIN value   |
| MSW       | read the MEASURED value  |
| MTW       | read the display value   |
| MWZ       | read or set the cycle for the measuring value                  |
| RSA       | read or set the interface address                              |
| RSB       | read or set the baud rate of the interface                     |
| RSD       | read or set the data source for terminal-mode                  |
| RSH       | read or set the handshake-controll for RS232                   |
| RSM       | read or set the transfer mode for serial interface             |
| RSZ       | read or set the reset time of MIN/MAX-memory                   |
| RTT       | read or set the timer for the terminal-mode with time controll |
| SRN       | read or set the number of production                           |
| TEH       | read or set the temperature value in Celsius or Fahrenheit     |
| UKA       | display value for minimal signal value                         |
| UKE       | display value for maximal signal value                         |
| UMA       | signal value for minimal display value                         |
| UME       | signal value for maximal display value                         |
| VER       | read the software version                                      |
| VGM       | read or set the reference junction mode                        |
| VGK       | read or set the value of constant referencen junction          |

## **11. Notice**

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